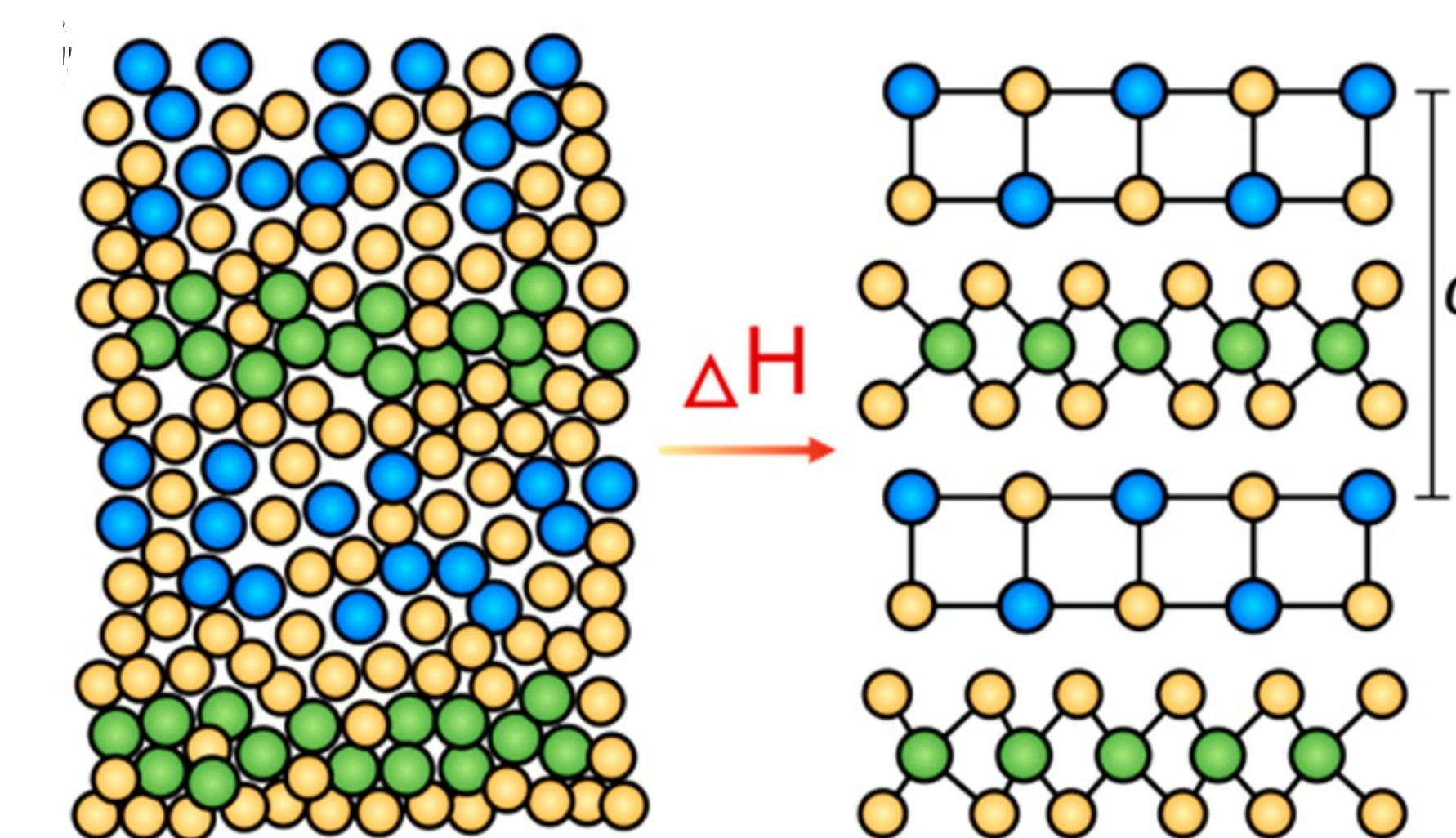


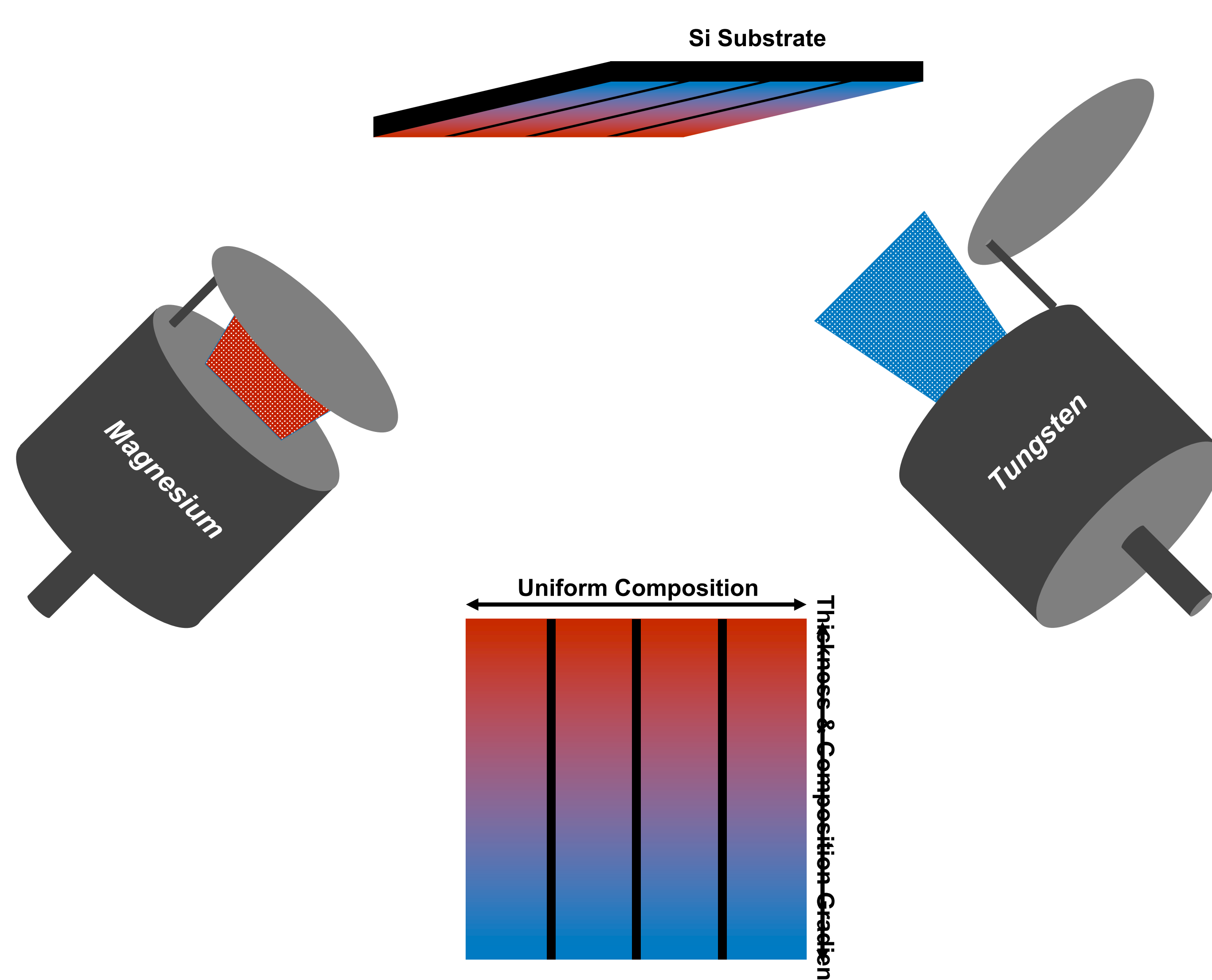
## Introduction and Motivation

- Layered material deposition allows for the synthesis of previously undiscovered materials
- Depositing materials in amorphous layers at ambient temperature has been shown to facilitate reordering under annealing conditions
  - Prior research in chalcogenides (SnS and TaS<sub>2</sub>) at NREL<sup>1,2</sup>
    - Our goal is to expand this research to new materials, particularly nitrides<sup>3</sup>
- Exploring the viability of using high-vacuum magnetron sputtering to produce other novel nanoscale layered materials

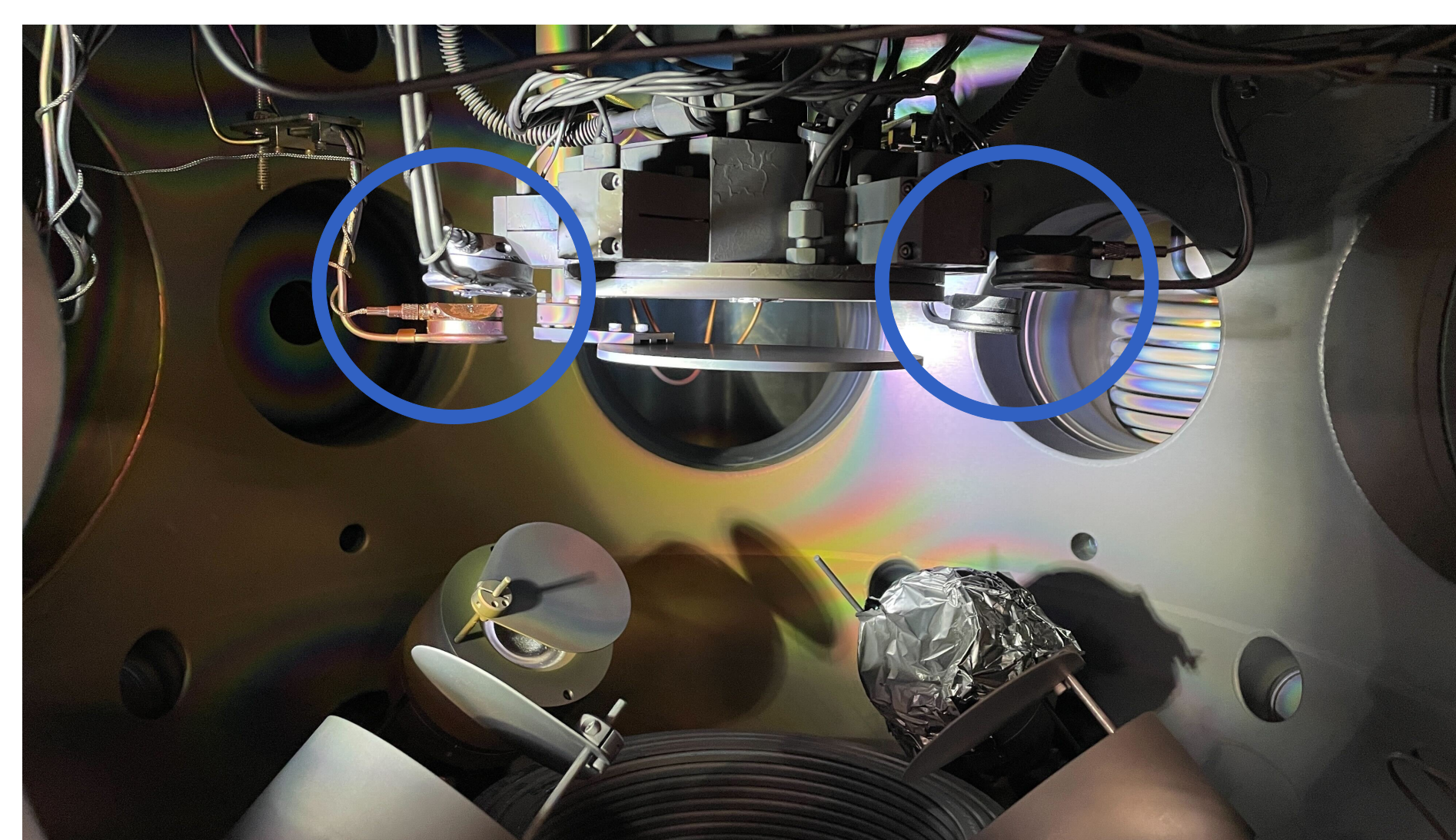
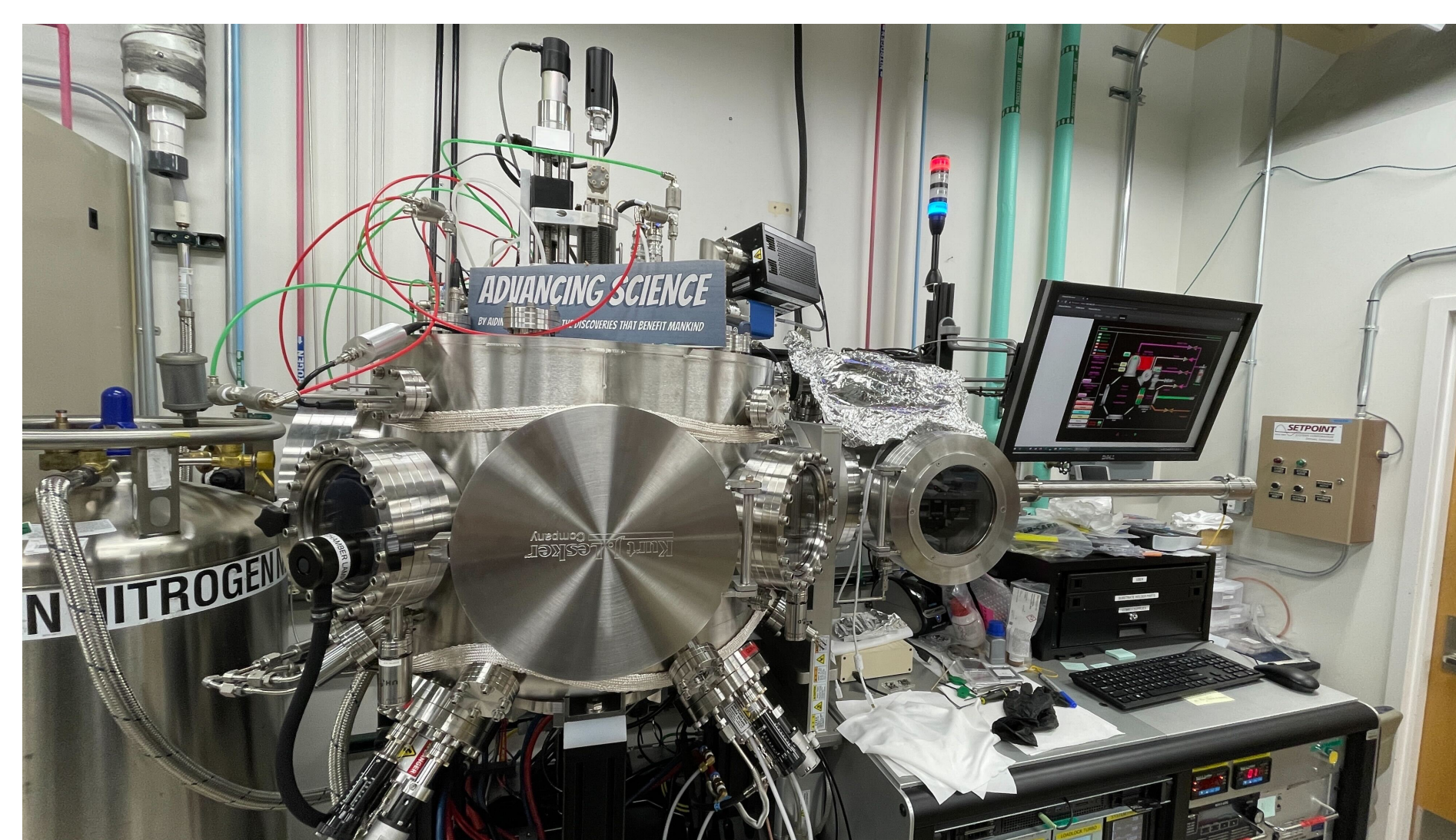


Amorphous material deposition reordering into a layered pattern under anneal. Figure from Ref. 2

## Sputtering Chamber Overview



Representation of sputter deposition setup with compositional gradient and substrate masking shown



Exterior and interior of Combi 9 sputtering chamber. Note QCMs circled in blue

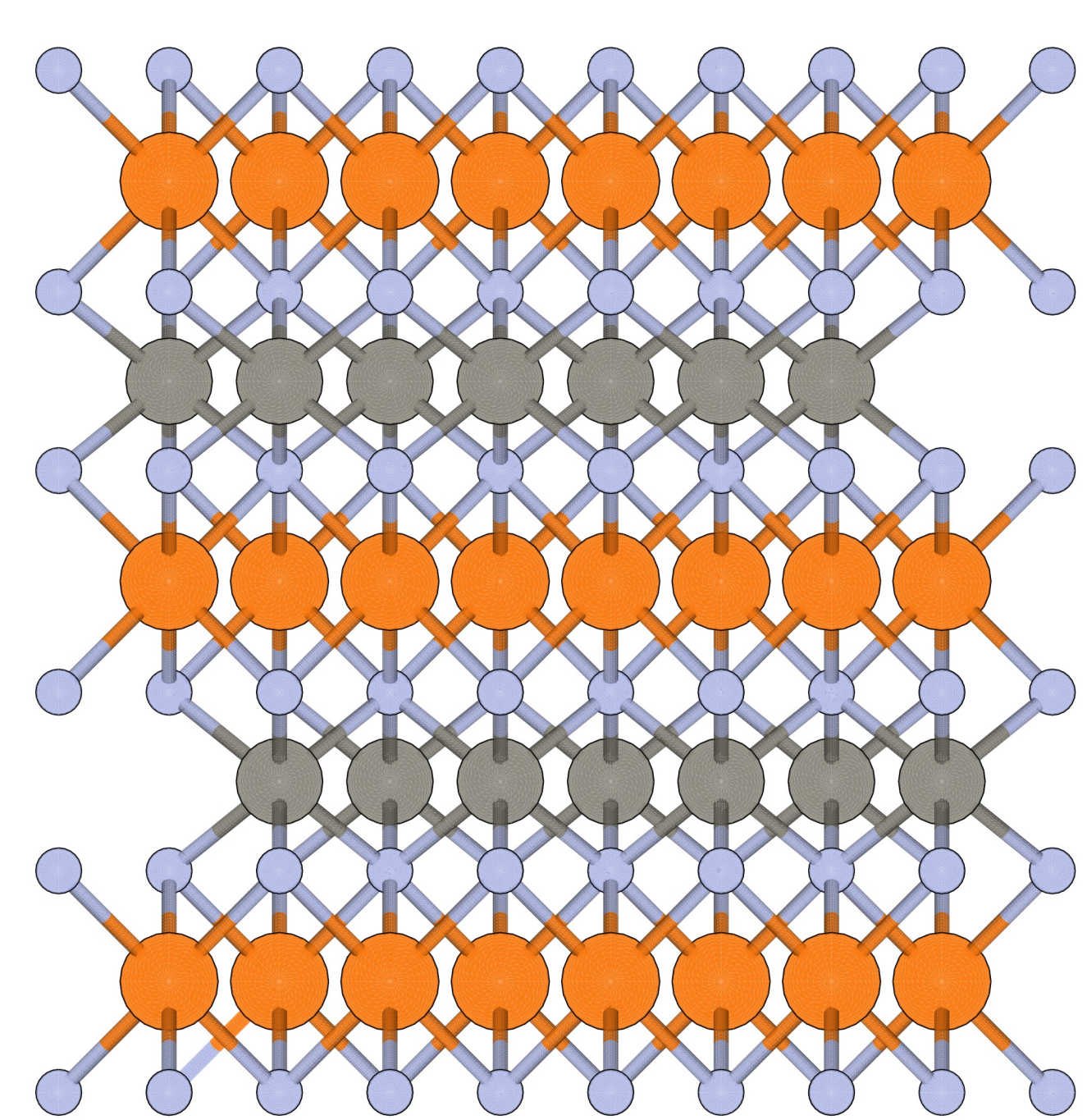
## Sensor Installation

- Quartz crystal monitors (QCMs) installed above each sputtering gun, adjacent to substrate
- Water cooling lines run in parallel to each sensor to allow for high-temperature growths without compromising sensor integrity

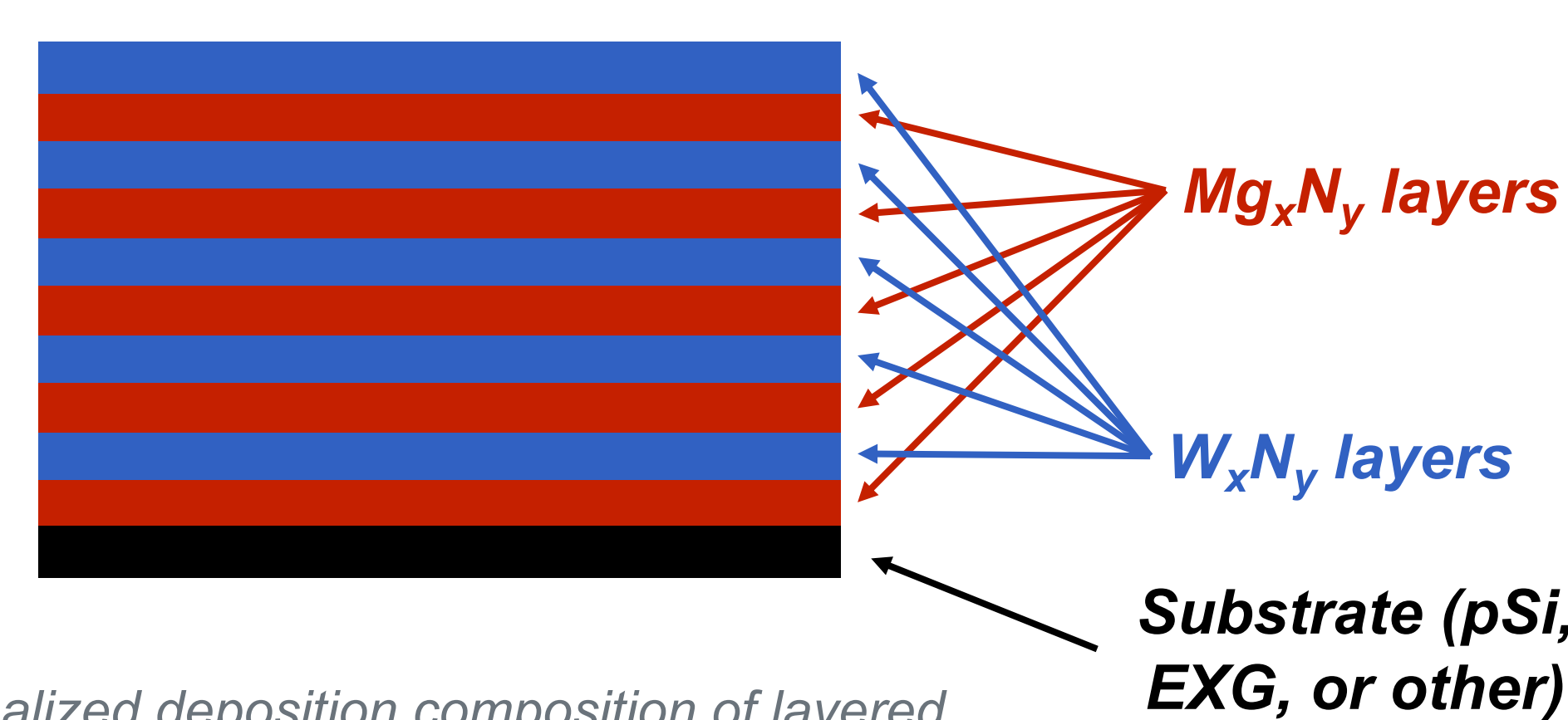
## Sensor Calibration

- Several films of Mg<sub>x</sub>N<sub>y</sub> and W<sub>x</sub>N<sub>y</sub> produced under identical growth conditions
- Thickness determined by using Dektak8 profilometer and averaging across all films
- Film density, z-ratio, and tooling factor adjusted to ensure agreement between QCM thickness and measured thickness

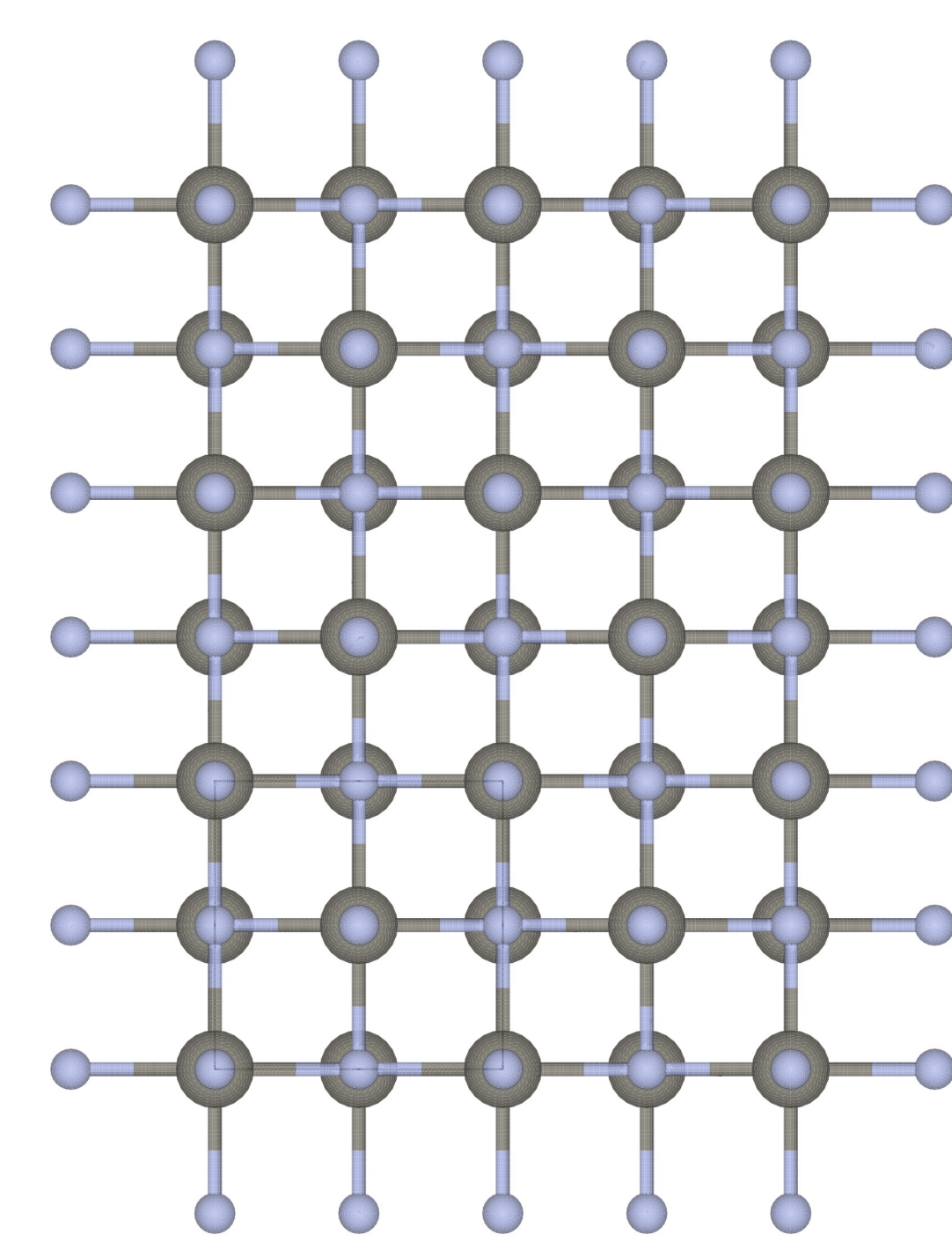
## Testing Layered Growths with MgWN<sub>2</sub>



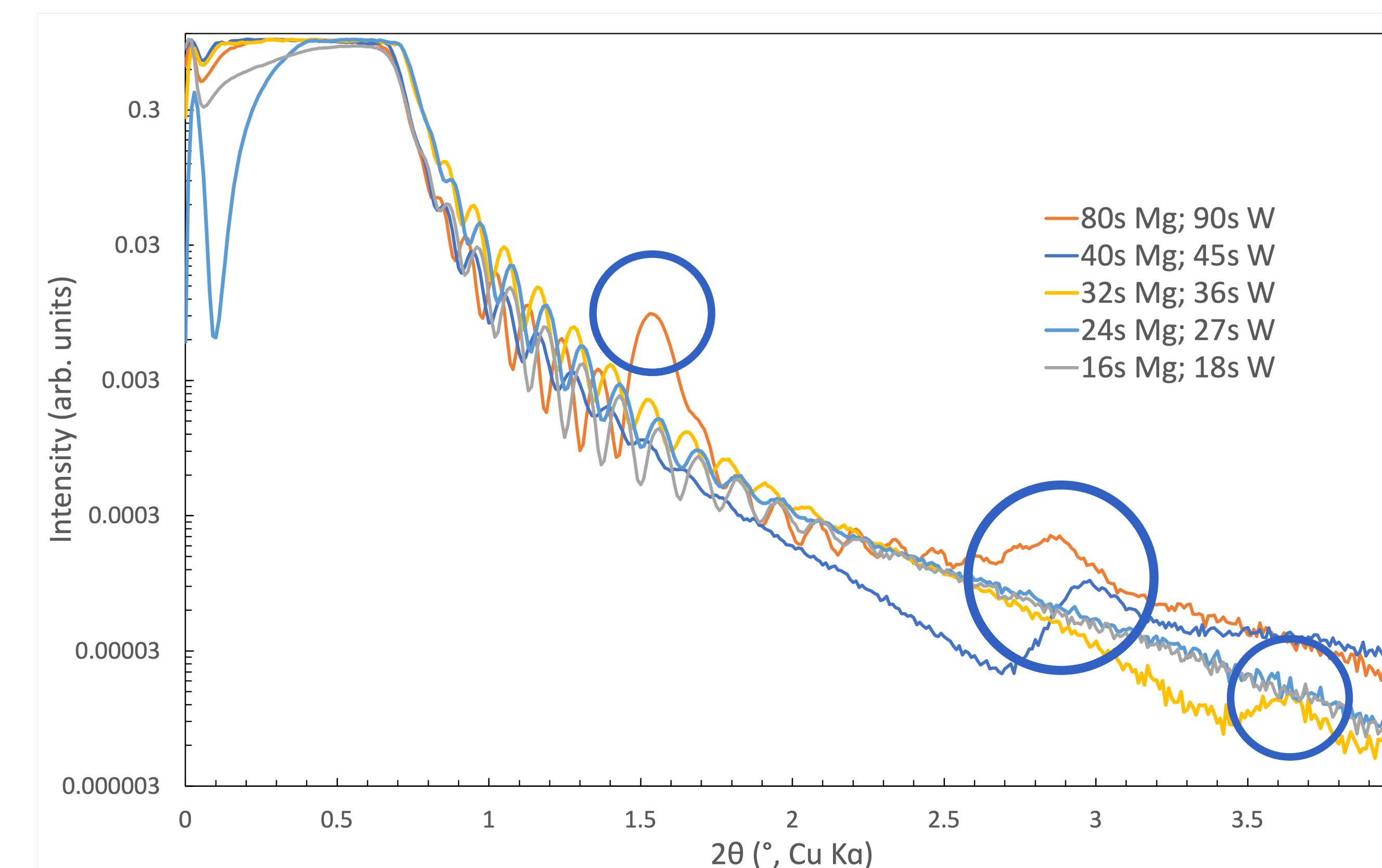
Rocksaltine crystal structure, created in VESTA modeling software<sup>4</sup>



Idealized deposition composition of layered films, with distinct layers of Mg<sub>x</sub>N<sub>y</sub> and W<sub>x</sub>N<sub>y</sub>



Rocksalt crystal structure, created in VESTA modeling software<sup>4</sup>



X-ray reflectometry (XRR) data of numerous layered growths

## Conclusions

- XRR data revealed that layering was present, though not at the desired layer thicknesses
- Future research will explore varying deposition conditions to increase likelihood of successful superstructure formation of MgWN<sub>2</sub> and other novel nitrides
  - Substrate temperature (employing a liquid N<sub>2</sub> substrate cooling system)
  - Gun power
  - Chamber pressure

## Acknowledgements

I would like to thank my mentor, Rebecca Smaha, for providing me with patience and guidance as I worked through this project. I would also like to thank Davi Febba, whose help with the sputtering chamber was indispensable to the success of my project. Lastly I would like to thank Sage Bauers, Dennice Roberts, and Andriy Zakutayev who provided support with data acquisition as well as helping me choose a direction for my research.

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